



SIDE STEP FITTING INSTRUCTIONS **BA 100S**

Kit List

- 1 x Brackets (pair, front)
- 1 x Brackets (pair, rear)
- 1 x Side steps (pair)
- 12 x 1 ¼ x 3/8 Bolts
- 12 x 3/8 Nyloc Nuts
- 25 x 3/8 Flat Washers
- 4 x Angle Brackets (2 pairs)
- 4 x U-bolts
- 8 x M8 Nyloc nuts
- 8 x M8 Washers

Instructions

1. Arrange all of the brackets into pairs. Set up the brackets as shown in the photograph below. Note also the direction of the angles from the photograph below.

To Front of Vehicle



To Rear of Vehicle

2. Locate the four body outriggers found in front of the rear wheels and behind the front wheels
3. Remove the four nuts from the body mounting bolts located at the end of each outrigger.
4. Offer up the corresponding bracket and replace the nut.
5. Bolt the side step using the U- bolts and M8 nuts and washers. See Photograph below.



6. Tighten all the nuts and bolts, ensuring the position of the step is satisfactory.
7. Finally it is necessary to drill one 10mm hole in each outrigger to support and strengthen the step. And use the 3/8 nuts and bolts provided. (On some early models it may be necessary to pack out the mounting bolt with washers).