



**STC7945AA  
Freelander Side Tubes  
Fitting Instructions.**

**Tools Required:**

10mm socket

9mm Allen key

Riv-nut insertion tool or use the kit supplied if unavailable.

Place the 2 side tubes on either side of the vehicle so that the larger angled bracket is facing the front-end of the vehicle.

Remove the screw from the inside edge of the skirt located behind the wheel.

Using the 9mm Allen key and Riv-nut insertion tool (or see process on attached sheet if tools are unavailable), fix the 8 Riv-nuts into the 8 now available holes on the inside of the side skirt (or sill) and underside of the vehicle chassis so that they match the side tube bracket positions. The holes should be pre drilled.

Fix the tubes to the vehicle with the bolts, split ring washers, flat washers provided, fixing the vertical skirt brackets first.

Torque all fixings up to 12Nm.