

## BFA 2007 Freelander Side Steps Fitting Instructions.

### Kit List

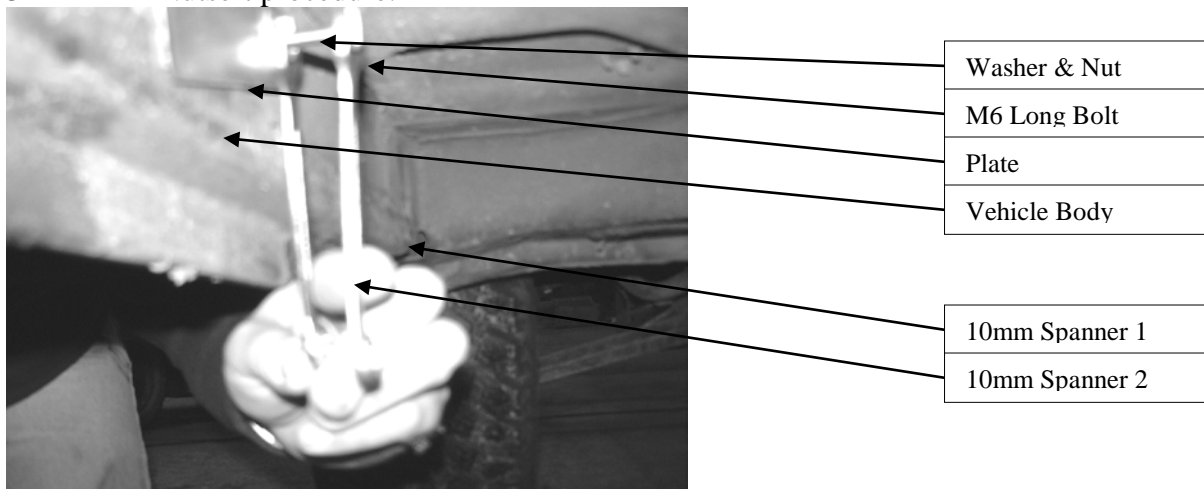
- 1 x Side Steps (pair)
- 4 x Brackets (2 Pairs)
- 8 x Nutserts
- 8 x Bolts M6x25
- 8 x M6 Washers
- 1 x Plate
- 8 x M8 Nyloc Nuts
- 16 x M8 Washers
- 8 x Bolts M8X25



### Instructions

- 1 Sort brackets in to 2 pairs. Two long and two short. (The short ones are the front ones).
- 2 Mount the brackets to the steps and offer up to the vehicle. It should now be obvious where the brackets mount to the existing holes in the chassis.
- 3 Check that the nutserts snugly fit into the hole. It may be necessary to open out the holes with a drill.

### 3 Nutsert procedure.



Set the bolt up as shown above. (See also diagram below). This is as follows:

Bolt (M6) - nut - plate - nutsert. The nutsert is pushed into the body.

While holding spanner 1 stationary, turn spanner 2 clockwise, this has the effect of compressing the nutsert. When the nutsert is compressed and is tight in the hole, remove the bolt.

- 4 Attach the Brackets to the step as shown using the M8x25 nuts and bolts provided.
- 5 Bolt up the step and brackets to the nutserts using M6X25 bolts and washers supplied.
- 6 Finally ensure all nuts and bolts are tight and the step feels secure.

## Setup Of Nutsert

