



## **BA 134**

### **Range Rover P38 Side Steps**

### **Fitting Instructions**

#### Kit Contents

2 x Steps with 4 captive bolts on each.  
2 x Pairs of Step brackets (Front short, Rear long(L Shaped angle)).  
2 x Pairs of Chassis brackets (Triangular)

For step bracket to step.

8 x M8 Washers  
8 x M8 Nuts

For step bracket to chassis bracket.

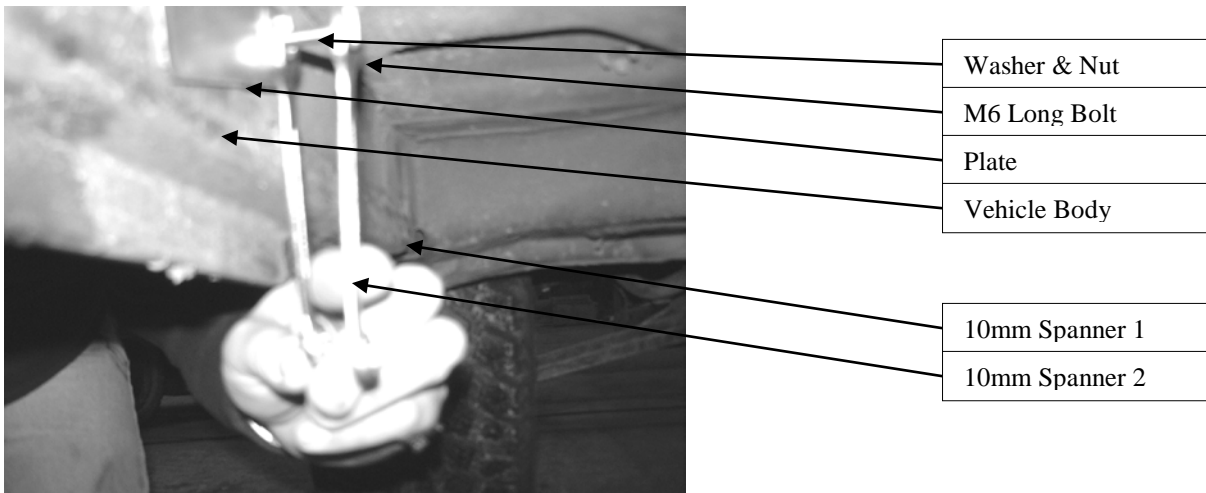
8 x 1 3/8" UNF set bolts  
8 x 3/8" UNF Nyloc nuts  
8 x 3/8" Washers

For Chassis bracket to chassis  
8 x M8x25 Set bolts & Riv nuts

Riv-nut kit  
2 x 40x8 set bolts  
1 x Plate for fixing riv-nuts  
10 x Riv-nuts.

Fitting Instructions Riv-nuts.

- 1 Assemble the nut, plate and Riv-nut onto the bolt in that order.
- 2 Push the bolt/Riv-nut/plate assembly through the hole.
- 3 Using two spanners, hold the bolt still and tighten the nut. This will cause the Riv-nut to crush into place. The nut should tighten, slacken as it crushes and then tighten again.



Fitting Instructions. Steps.

- 1 Loosely attach the Chassis Brackets to the Riv-nuts. Ensure that the brackets will be of as the same layout as in the photograph above.
- 2 Assemble the the Step Brackets to the Step following the layout in the photograph. Do not fully tighten the nuts as the brackets will need to slide in the step during assembly.
- 3 Offer up the step to the vehicle whilst aligning the Step Brackets to the Chassis Brackets. Attach with the M??? nuts, bolts and washers provided.
- 4 Ensure that the step is level and parallel to the body of the vehicle before tightening all bolts.