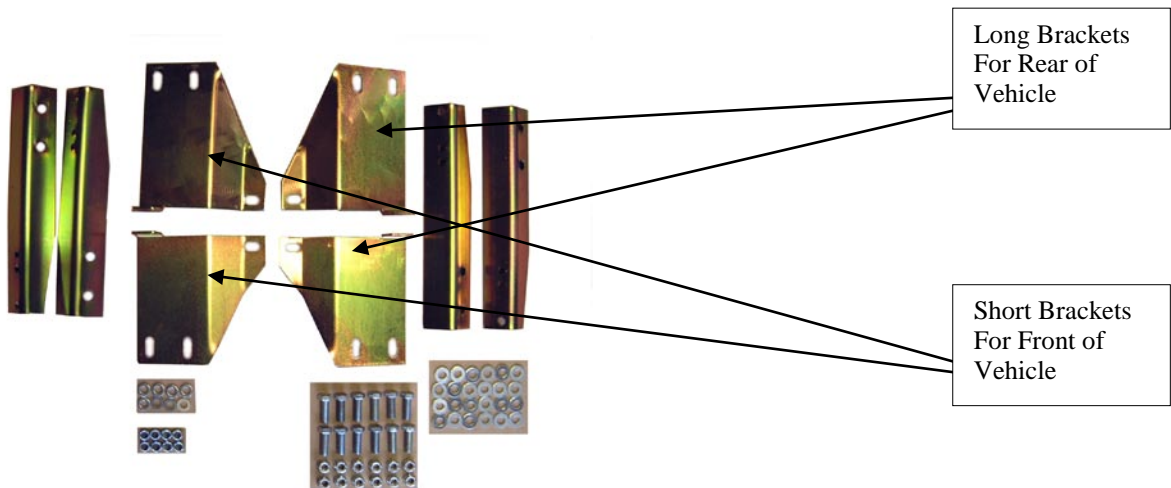


SIDE STEP FITTING INSTRUCTIONS BA 129 – Discovery and Classic RR

Kit List

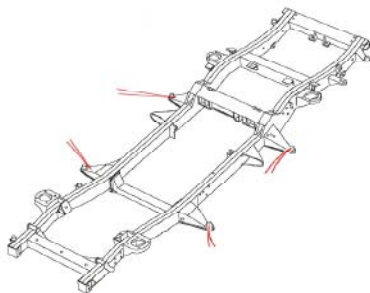
2 x	Short brackets (pair)	2 x	Long brackets (pair)
2 x	Side steps (pair)	12 x	M10 x 30 Bolts
12 x	M10 Nyloc nuts	24 x	M10 Flat Washers
4 x	Angle Brackets (2 pairs)	8 x	M8 Nyloc nuts
8 x	M8 Washers		



Instructions

Please note the side steps are NOT handed.

1. Each side step requires one short and one long bracket.
2. The short bracket is fitted to the front on the vehicle and the long to the rear on either side of the vehicle.
3. Locate the four body outriggers found in front of the rear wheels and behind the front wheels (See below).



4. Remove the four nuts from the body mounting bolts located at the end of each outrigger.
5. Offer up the corresponding bracket and replace the nut.
6. Bolt the angle brackets to the short and long brackets.
7. Bolt the side step using the captive - bolts (in the step) and M8 nuts and washers.
8. Tighten all the nuts and bolts ensuring the position of the step is satisfactory.

9. Finally it is necessary to drill one hole in each outrigger to support and strengthen the step. Use the M10 nuts and bolts provided. (On some early models it may be necessary to pack out the mounting bolt with washers).



Bracket Configuration – (Left – Front Bracket : Right Rear Bracket) Left hand step shown



View towards rear
of RHS of vehicle.

Bracket Set – up.