



SIDE STEP FITTING

INSTRUCTIONS

BA 100S

Kit List

- 1 x Short brackets (pair)
- 1 x Long brackets (pair)
- 1 x Side steps (pair)
- 12 x M10 x 30 Bolts
- 12 x M 10 Nyloc Nuts
- 24 x M 10 Flat Washers
- 4 x Angle Brackets (2 pairs)
- 4 x U-bolts
- 8 x M8 Nyloc nuts
- 8 x M8 Washers

Instructions

1. Each side step requires one short and one long bracket.
 2. The short bracket is fitted to the front on the vehicle and the long to the rear on either side of the vehicle.
 3. Locate the four body outriggers found in front of the rear wheels and behind the front wheels
 4. Remove the four nuts from the body mounting bolts located at the end of each outrigger.
 5. Offer up the corresponding bracket and replace the nut.
 6. Bolt the angle brackets to the short and long brackets.
 7. Bolt the side step using the U- bolts and M8 nuts and washers
 8. Tighten all the nuts and bolts, ensuring the position of the step is satisfactory.
 9. Finally it is necessary to drill one 10mm hole in each outrigger to support and strengthen the step. And use the M 10 nuts and bolts provided.
- (On some early models it may be necessary to pack out the mounting bolt with washers)