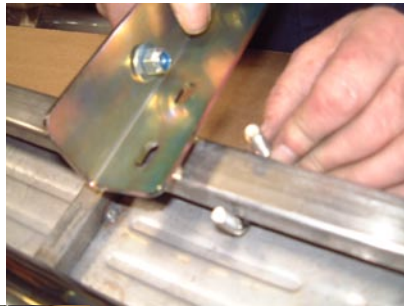


## **DEFENDER 110 SIDE STEP INSTRUCTIONS BA 038S**

### Instructions

1. All holes should already exist on chassis, no drilling required.
2. Using the U Bolts provided, attach them around the square section on the step and fit the brackets as shown.



Front



Rear

3. Remove nut from bulkhead retain bolt. Ensure the bolt has the threaded end toward the rear of the vehicle to ease fitment.
4. Offer the step up to the bolt. Ensure that the rear bracket lines up with the holes in the rear outrigger.
5. Replace the bulkhead nut, but only by a few threads with the front bracket in place.
6. Bolt the rear bracket of the step to the rear out rigger with the bolts provided.
7. Bolt the stay on the front bracket though the existing hole in the outrigger.
8. Position as required and tighten all bolts.