



DEFENDER 90 SIDE STEP

INSTRUCTIONS

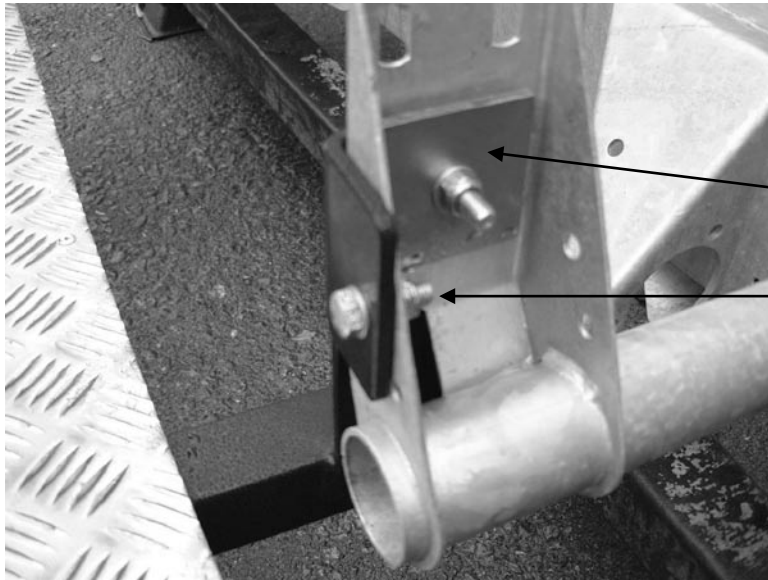
BA 033S

Kit List

- 1 x Side Steps (pair)
- 2 x Angle Brackets
- 4 x Side step brackets (2 pairs)
- 6 x Bolts M8x25
- 2 x Bolts M8x35
- 24 x Washers
- 2 x Clamp Plate
- 16 x M8 Nyloc Nuts
- 4 x U-Bolts

Instructions

1. All hole should already exist on chassis, no drilling required.
2. Remove nut from bulkhead retain bolt (1). Ensure the bolt has the threaded end toward the rear of the vehicle to ease fitment.
3. Offer the brackets up to the bolt. Replace the bulkhead nut, but only by a few threads.
4. Using the clamp plate (2), and the longer bolts. Clamp the step through the large hole in the out rigger. Do not tighten at this time.
5. Add the side bolt (3), movement of the step may be necessary to locate the hole.
6. Bolt the angle bracket (4).
7. Using the U-bolts bolt the step to the brackets, and line up with the vehicle. Tighten all the bolts.



- Clamp plate and long bolt (2)
- Side bolt (3)

Rear Mounting showing outrigger



- Bulkhead bolt and nut (1)

- Angle Bracket (4)

Front mounting – bulkhead is not on chassis shown.